

PRODUCT DATA SHEET

SikaWall®-165 Plaster Mix TS

TRASRAM (WATER RESISTANT) PLASTER

DESCRIPTION

SikaWall®-165 Plaster Mix TS is a one component, pre-packed polymer modified mortar combining cement with selected grades of sand and several admixtures; used as trasram(water resistant) plaster.

USES

For plaster can be applied on various surface, such as :

- Light brick and red brick surface.
- Concrete surface that have been treated with bonding agent (e.g. Sika Latex® or SikaBond® NV)
- For non-exposed application

FEATURES

- Multi function as trasram(water resistant) plaster
- Excellent adhesion
- Suitable for damp area
- Red color, makes application monitoring easier
- Prevents hair cracks caused by material shrinkage
- More efficient, only 5-10 mm thickness for plaster
- Easy to use and apply, just add water

PRODUCT INFORMATION

Packaging	50 kg bag
Appearance and colour	Powder / Red
Shelf life	3 months from date of production if stored properly in original, unopened and undamaged sealed packaging.
Storage conditions	Store in dry conditions at temperatures between +5 °C and +30 °C.
Density	~1.65 kg/L

TECHNICAL INFORMATION

Compressive strength	28 days	~6 N/mm ²	(ASTM C-109)
Tensile adhesion strength	28 days	~0.4 N/mm ²	(BS EN 1015-12)

APPLICATION INFORMATION

Mixing ratio	Water : SikaWall®-165 Plaster Mix TS	7.5 - 8 L : 50 kg (by weight)
	Water : SikaWall®-165 Plaster Mix TS	1 : ± 3-3.5 (by volume)

Consumption	Trasram Plaster : Light brick : ~2.5 m ² per 50 kg bag (based on 10 mm thickness)* *depend on substrate surface profile and layer thickness
Layer thickness	For plastering : min. 5 mm (max. thickness 15 mm)
Ambient air temperature	+8°C to +40°C
Pot Life	~1 hours (at +30°C)
Waiting time to overcoating	As trasram plaster before skim coat - after 7 d* *Note : Times are approximate and will be effected by changing ambient conditions particulary temperature and relative humidity. Low temperature and high relative humidity retard curing, while high temperature and low relative air humidity accelerate curing progression.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

IMPORTANT CONSIDERATIONS

Protect the freshly applied product against direct sunlight.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

Application area surface must be clean, sound, level and uncontaminated by oil or grease. Remove cement laitance, dust, and loosely adhering particles. Absorbent substrates must be pre-wetted to saturated surface dry (SSD) conditions.

MIXING

- Pour 7.5 - 8 Litre of water into mixing vessel then add SikaWall®-165 Plaster Mix TS slowly and mix properly
- Mixing time is ~3 minutes. A slow speed mixer is recommended (300 - 600 rpm)

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Product Data Sheet
 SikaWall®-165 Plaster Mix TS
 October 2026, Version 01.01
 021820101000264987

APPLICATION

As Trasram Plaster

- Apply with flat trowel.
- Waiting time before skim coat application is 7 days depend on thickness and the weather conditions. To get the best result use SikaWall®-181/182 SkimCoat.

CLEANING OF EQUIPMENT

Clean all tools and application equipment with water immediately after use. Hardened / cured material can only be mechanically removed.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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