DESCRIPTION
Sikafloor® Conductive Set is an earthing kit to connect electrostatic conductive floor systems to ground.

USES
• Ground connection point for decorative and protective electrostatic conductive flooring systems used in automotive, electronics and pharmaceutical manufacturing, storage facilities and warehouses.

PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Packaging</th>
<th>10 earthing points supplied in a plastic box.</th>
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</thead>
<tbody>
<tr>
<td>Shelf life</td>
<td>5 years from date of production</td>
</tr>
<tr>
<td>Storage conditions</td>
<td>The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C. Always refer to packaging.</td>
</tr>
</tbody>
</table>

APPLICATION INFORMATION

<table>
<thead>
<tr>
<th>Consumption</th>
<th>1 earthing point is able to conduct over a floor area of ~200–300 m². Longest distance of each earthing point to the next earthing point is 20 m maximum. For longer distances, additional earthing points must be provided.</th>
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</thead>
</table>

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT
Refer to the appropriate flooring system primer Product Data Sheet.

APPLICATION
Reference must be made to further documentation where applicable, such as relevant method statement, application manual and installation or working instructions.

1. When primer has cured, drill a hole: diameter 8 mm, depth >50 mm.
2. Remove all dust, loose and friable material around drilled hole and insert a size 8 plastic plug. The plug must be flush with the floor surface.
3. Screw the threaded dowel rod with a hexagonal socket into the plastic plug with an Allen key. Dowel rod must extend 16 mm above the floor.
4. Fully bond the copper strips (2 × 10 mm) on both
sides of the hole.
5. Place the large (D=60 mm) washer followed by the smaller (D=30 mm) washer over the threaded dowel rod and secure with the nut (M6) so the washers are pressed onto the copper strips ensuring good contact.
6. Push the transparent plastic hose over the threaded dowel rod so the hose fits tightly.
7. Apply the selected Sikafloor® conductive primer and conductive wearing finish ensuring all washers and copper tape are completely covered.
8. After curing of the Sikafloor® products, remove the transparent plastic hose.
9. Clean the head of the threaded dowel rod.
10. Fix the brass eyelet using the self-locking nut (M6) onto the threaded dowel rod.
11. Connect the grounding cable with the brass eyelet.

**IMPORTANT CONSIDERATIONS**

- The connection of the earthing points to the earthing ground must be carried out and approved by an electrical engineer and in accordance with any relevant local regulations.
- The optimum number of earthing connections depends on the local conditions and should be specified using available drawings.

**BASIS OF PRODUCT DATA**

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

**LOCAL RESTRICTIONS**

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

**ECOLOGY, HEALTH AND SAFETY**

**REGULATION (EC) NO 1907/2006 - REACH**

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w)

**LEGAL NOTES**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika’s current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika’s recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product’s suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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