

## PRODUCT DATA SHEET

# SikaTop®-122

#### Fiber reinforced polymer modified repair mortar

#### **DESCRIPTION**

SikaTop®-122 is a two-component high performance, cement based, polymer modified, fiber reinforced, structural concrete repair mortar. Suitable for horizontal, vertical and overhead applications.

#### **USES**

- Use as concrete repair mortar for repairing damages in concrete structures like beams, piles, slabs, posts, pipes, precast elements, etc.
- Use in horizontal, vertical and overhead applications without the need of formworks.
- Repairing concrete defects like pores, honeycombs and level irregularities.
- Use as high adhesion render, with high abrasion resistance, waterproof to protect, repair and maintain concrete structures.

#### **FEATURES**

- Excellent adherence
- Good mechanical strength
- High compression resistances at all ages
- Good water and oil resistance
- Increase resistance to salt water, chlorides and carbonation
- Synthetic fiber reinforced

~52 N/mm<sup>2</sup>

High abrasion, wear and impact resistance

#### PRODUCT INFORMATION

Composition	Cement, selected	Cement, selected aggregates and additives		
Packaging	30 kg set: A (4.1	30 kg set: A (4.1 kg) + B (25.9 kg)		
Appearance and colour	Component A: w	Mixed components light grey. Component A: white liquid Component B: grey powder		
Shelf life	9 months from d packing.	9 months from date of production if stored properly in unopened original packing.		
Storage conditions		Store properly in undamaged original sealed packaging, in dry cool conditions between +5 °C and +30 °C.		
Density	~2.2 kg/L at +20	~2.2 kg/L at +20 °C (mixed density A+B)		
TECHNICAL INFORMATI	ON			
Compressive strength	7 days	~40 N/mm²	(ASTM C-109)	

28 days

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Flexural-strength	7 days 28 days	~7 N/mm² ~12 N/mm²	(ASTM C-348)
Tensile adhesion strength	28 days	~1.5 N/mm² (concrete failure)	(ASTM C1583/C1583M)

#### APPLICATION INFORMATION

Mixing ratio	Parts by weight: A: B = 1:6.3  This depends on the substrate roughness and thickness of the layer applied. As a guide, ~22 kg of powder per cm thick per m²	
Consumption		
Yield	30 kg of product yields approximately 13 litres of mortar	
Layer thickness	Minimum 5 mm / maximum 20 mm	
Ambient air temperature	+10 °C minimum / +35 °C maximum	
Substrate temperature	+10 °C minimum / +35 °C maximum	
Pot Life	~25 minutes (at +30 °C)	

#### SYSTEM INFORMATION

System structure	Repair Mortar		
	SikaTop®-122	Normal Use	
	Levelling Mortar		
	SikaTop°-121	Normal Use	

#### **BASIS OF PRODUCT DATA**

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### IMPORTANT CONSIDERATIONS

- DO NOT ADD WATER
- Maximum thickness per application : 20 mm
- Avoid application in direct sun and/ or strong wind and/ or rain.
- Protect freshly applied material from freezing and rain
- Apply only to sound, prepared substrate.
- Do not add additional water during the surface finishing as this will cause discolouration and cracking.
- Variation in cement could cause shade differences in colour of the mortar.

### **ECOLOGY, HEALTH AND SAFETY**

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

#### APPLICATION INSTRUCTIONS

#### SUBSTRATE QUALITY / PRE-TREATMENT

The concrete shall be throughly clean, free from dust, loose material, surface contamination and materials which reduce bond or prevent suction or wetting by repair materials. Delaminated, weak, damaged, and deteriorated concrete and where necessary sound concrete shall be removed by suitable means.

#### **MIXING**

SikaTop®-122 can be mixed with a low speed (<250 rpm) hand drill mixer.

Shake Component A (liquid) and pour it into a suitable mixing vessel. While mixing add Component B (powder) into the mix. Mix the two components together for a minimum 3 minutes. DO NOT ADD WATER.

#### **APPLICATION**

SikaTop®-122 can be applied manually using traditional techniques. Throughly pre-wet the prepared substrate a recommended 2 hours before application. Keep the surface wet and do not allow to dry. Before application remove excess water e.g. with a clean sponge. The surface shall appear a dark matt appearance without glistening and surface pores and pits shall not contain water.



Apply first a scratch coat by firmly scrapping the repair mortar over the substrate surface to form a thin layer and fill any pores or pits in the surface. Ensure the whole surface to be repaired is covered by the scratch coat. Build up layers from bottom to top by pressing mortar well into the repair area.

The surface can be finished according to the requirements using a float while wet or with a relevant roughcast tool as soon as the mortar has started to stiffen.

#### **CURING TREATMENT**

Protect the fresh mortar immediately from premature drying using an appropriate curing method e.g. curing compound, moist geotextile membrane, polythene sheet, etc.

#### **CLEANING OF EQUIPMENT**

Clean all tools and application equipment with water immediately after use. Hardened material can only be mechanically removed.

#### LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

#### **LEGAL NOTES**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

# PT. Sika Indonesia Head Office and Manufacturing

Jl. Raya Cibinong-Bekasi Km.20 Limusnunggal-Cileungsi Bogor 16820-Indonesia Tel. +62 21 8230025, Fax +62 21 8230026





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