PRODUCT DATA SHEET
SikaBond® NV

PVA BONDING AGENT

DESCRIPTION
A polyvinyl acetate emulsion bonding agent. It is added to cement to increase the bond strength between old and new concrete. SikaBond® NV is compatible with all types of Portland cement including Sulphate Resisting cement, high alumina cement and gypsum plaster.

USES
As bonding agent for concrete, mortars, ceramic tiles, wood and insulation boards. Suitable for use in concrete repair.

PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Composition</th>
<th>Polyvinyl Acetate Emulsion</th>
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<tbody>
<tr>
<td>Packaging</td>
<td>10 kg can</td>
</tr>
<tr>
<td></td>
<td>200 kg drum</td>
</tr>
<tr>
<td>Appearance / Colour</td>
<td>Liquid / White</td>
</tr>
<tr>
<td>Shelf life</td>
<td>12 months if stored in original unopened container</td>
</tr>
<tr>
<td>Storage conditions</td>
<td>Store in dry, cool and shaded place</td>
</tr>
<tr>
<td>Density</td>
<td>~1.0 kg/L</td>
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APPLICATION INFORMATION

Recommended Dosage
Added to the mixing water within the range 1 : 1 – 1 : 3 (depending on type of application)

CHARACTERISTICS / ADVANTAGES
• Increased adhesive – cementitious mixes.
• Better workability.
• Easy to dilute.
• Improves plasticity.
• Reduces porosity and cracking.
APPLICATION INSTRUCTIONS

APPLICATION METHOD / TOOLS

Surface Preparation
The substrate must be sound, clean and free of dust and loose particles. All cement laitance, oil, grease, dirt, etc., must be removed by using wire brush or other method.

Bonding of new concrete to old concrete
- All the old concrete surfaces should be saturated with water.
- Apply bonding coat by mixing cement with SikaBond® NV : water = 1 : 1 to a slurry consistency.
- Then lay the new concrete while the bonding is still tacky.

As a plaster bonding agent and cement rendering.
Seal the surface and prime with slurry of SikaBond® NV : water = 1:1 add with cement. Then plaster or render while the bonding is still tacky.

Suggested mixes:
Rendering for rough coat (thickness 10-30 mm)
Mix cement : clean sand =1 : 3, gauged to a stiff consistency with SikaBond® NV : water = 1 : 3.

Rendering for finishing coat (thickness 0-2 mm)
Mix cement with SikaBond® NV : water = 1 : 1, to a trowellable consistency.

As a bonding agent for ceramic tile, mosaic
- Dampen the substrate as well as the tiles.
- Apply a bonding slurry with a solution of SikaBond® NV : cement = 1:1 to the damp substrate and to the back of tiles and allow to become tacky, then plaster the tile with mortar in required thickness and firmly press to the floor or wall to ensure full contact.

IMPORTANT CONSIDERATIONS

- Do not use SikaBond® NV as bonding coat without adding cement.
- Do not use SikaBond® NV in the structure that permanently in wet condition e.g. swimming pool. In this case use Sika Latex or Sika Top 77 D instead.

BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika’s current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika’s recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product’s suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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