PRODUCT DATA SHEET

Plastiment® V 50

WATER REDUCING AND SET RETARDING

DESCRIPTION

A liquid concrete plasticizer and water reducing agent with set retarding effect.
Complies with A.S.T.M. C 494-92 Type D.

USES

Plastiment® V 50 is used as a general purpose admixture where the placing conditions for high quality concrete are more demanding such as:
• Elevated temperatures.
• Fair faced concrete.
• Pumped concrete.
• Ready mix concrete.
• Areas where large volumes must be placed at one time.
• High mechanical strengths are required.

CHARACTERISTICS / ADVANTAGES

Plastiment® V 50 provides the following properties:
• Increased setting time in hot weather.
• Accelerated hardening after setting.
• Improved workability without increase water content.
• Reduced water without loss of workability.
• Increased strengths.
• Reduced shrinkage and creep.
• Good slump retention.
• Chloride free – does not attack reinforcement.
• Especially suitable for use with manufactured sand.

PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Chemical base</th>
<th>Modified Polyhydroxy Cabon Salt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Packaging</td>
<td>240 kg drum</td>
</tr>
<tr>
<td></td>
<td>Bulk delivery</td>
</tr>
<tr>
<td>Appearance / Colour</td>
<td>Liquid / Dark brown</td>
</tr>
<tr>
<td>Shelf life</td>
<td>12 months from date of production if stored properly in undamaged unopened, original sealed container.</td>
</tr>
<tr>
<td>Storage conditions</td>
<td>Store in dry conditions at temperatures between +5 °C and +30 °C. Protect from direct sunlight and frost.</td>
</tr>
<tr>
<td>Density</td>
<td>1.19 ± 0.01 kg/L</td>
</tr>
</tbody>
</table>
TECHNICAL INFORMATION

Concreting Guidance
The standard rules of good concreting practice, concerning production and placing, are to be followed. Laboratory trials before concreting on site are strongly recommended when using a new mix design or producing new concrete components. Fresh concrete must be cured properly and as early as possible.

APPLICATION INFORMATION

Recommended Dosage
0.15% - 0.40% by weight of cement.
The effective dosage of Plastiment® V 50 depends on the type of cement and fine aggregate, in general dosage of Plastiment® V 50 is in the range of 0.15% - 0.25% for concrete having low absorption fine aggregate.
The dosage rate can be increased to 0.50% to overcome difficulties in quality of cement and aggregates, high temperature and difficult placing conditions.
Concrete trial mix shall be carried out to confirm the effective dosage and its effect to concrete properties.

Compatibility
Plastiment® V 50 is compatible with all types of Portland cement including S.R.C.

APPLICATION INSTRUCTIONS

DISPENSING
Plastiment® V 50 should be dispensed directly into the mixing water prior to its addition to the aggregates.
When accidental overdosing occurs, Plastiment® V 50 does not entrain excessive amounts of air, however the set retarding effect increases. During this period the concrete must be kept moist in order to prevent premature drying out.

BASIS OF PRODUCT DATA
All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS
Please note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY
For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.
LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika’s current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika’s recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product’s suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.