

## PRODUCT DATA SHEET

# Sikacoat®-530 Wall Protection

MULTIPURPOSE HIGH FLEXIBLE ACRYLIC BASED, ALKALI RESISTANT LIQUID APPLIED MEMBRANE

### DESCRIPTION

One component multipurpose high flexible acrylic based, alkali resistant liquid applied membrane. It can be applied on parapet walls, external walls, etc.

### USES

- Sikacoat®-530 Wall Protection used for new plastering and skimcoat\*
- Finishing
- Sealing joints, laps and roofing screws on various kind of roofs (roof tile, asbestos, zinc)
- Parapet walls
- External walls

\* After 3 days cured/according to manufacturer recommendations (whichever is greater) with moisture < 25 % and pH < 11.

### FEATURES

- Alkali resistant.
- Reduce construction times.
- Easy application.
- Excellent hiding power.
- High elasticity.
- Excellent UV stability.
- Impermeable.
- Crack bridging ability.
- Can be diluted with 10% water (we only recommend for priming).
- Low consumption.

### PRODUCT INFORMATION

Composition	Aqueous Acrylic Dispersion	
Packaging	20 kg, 4 kg pail	
Colour	Grey, Stone Grey, White	
Shelf life	12 months from date of production.	
Storage conditions	Stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C and protect from direct sunlight.	
Density	~1.3 ± 0.05 kg/L (at +30 °C)	(EN ISO 2811-1)

### TECHNICAL INFORMATION

Tensile strength	> 2 N/mm <sup>2</sup> (without membrane)	(ASTM D412: 2006a (2013))
Tensile strain at break	> 200 % (without membrane)	(ASTM D412: 2006a (2013))
Tensile adhesion strength	> 1.0 N/mm <sup>2</sup> (without membrane / substrate failure)	(ASTM D7234)

## APPLICATION INFORMATION

<b>Consumption</b>	Without Membrane System :	
	Primer	~0.3 kg/m <sup>2</sup> diluted with 10% water
	First Coat	~0.3 kg/m <sup>2</sup>
	Subsequent Coats	~0.3 kg/m <sup>2</sup>
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<b>Ambient air temperature</b>	< 35 °C	
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<b>Substrate temperature</b>	< 35 °C	
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<b>Drying time</b>	> 3 hours depending upon ambient conditions	

## SYSTEM INFORMATION

<b>System structure</b>	Without Membrane System :	
	Primer	1x Sikacoat®-530 Wall Protection diluted with 10% water
	First coat	1x Sikacoat®-530 Wall Protection
	Second coat	1x Sikacoat®-530 Wall Protection

## BASIS OF PRODUCT DATA

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## IMPORTANT CONSIDERATIONS

- Two or more coats of coating are highly recommend than one thick coat.
- Ambient and surface temperatures must be below +35°C during application.
- Do not attempt application if rain is imminent.
- Avoid any ponding water on top of Sikacoat®-530 Wall Protection
- Allow minimum 3 days\* curing time for cementitious substrates before apply Sikacoat®-530 Wall Protection.

\* After 3 days cured/according to manufacturer recommendations (whichever is greater) with moisture < 25 % and pH < 11.

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

Surface must be clean, sound and properly cured. Remove all loose materials mechanically, preferably with a wire brush. Iron and steel surfaces should be free of rust.

## APPLICATION

### For Wall (Without Membrane):

- Apply Sikacoat®-530 Wall Protection (0.3 kg/m<sup>2</sup>/coat) diluted with 10% water as primer layer. Allow enough drying time (>3 hours).
- Apply Sikacoat®-530 Wall Protection in two coats (0.3 kg/m<sup>2</sup>/coat), by brush or roller.

### For Detailing Area (With Membrane):

- Apply Sikacoat®-530 Wall Protection (0.3 kg/m<sup>2</sup>/coat) diluted with 10% water as primer layer. Allow enough drying time (>3 hours).
- Apply a first coat (~ 0.5 kg/m<sup>2</sup>) of Sikacoat®-530 Wall Protection by brush or roller.
- Embed the membrane into the second coat while it is still wet. Ensure that the membrane is thoroughly embedded and smooth out all air pockets and creases. Overlaps of adjacent membrane must be a minimum of 50 mm.
- Immediately apply a second coat (~ 0.5 kg/m<sup>2</sup>) of Sikacoat®-530 Wall Protection while the first coat is still wet, to fully saturate the membrane from both sides.
- When dry, apply a final top coat (~0.3 kg/m<sup>2</sup>) to complete the application. Protect from rain until dry.

## CLEANING OF EQUIPMENT

Remove uncured surface SikaCoat-530 Wall Protection with water. Cured material can only be removed mechanically.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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